

















































Machine	Explode	Code	Description
GL191 - Buffalo 20Ltr Planetary Mixer	1	AF520	Wire Whip
GL191 - Buffalo 20Ltr Planetary Mixer	2	AF521	Spiral Dough Hook
GL191 - Buffalo 20Ltr Planetary Mixer	3	AF522	Flat Beater
GL191 - Buffalo 20Ltr Planetary Mixer	4	AF523	Safety Guard
GL191 - Buffalo 20Ltr Planetary Mixer	5	AF524	Bowl Assembly
GL191 - Buffalo 20Ltr Planetary Mixer	6		Cap
GL191 - Buffalo 20Ltr Planetary Mixer	7		Spring
GL191 - Buffalo 20Ltr Planetary Mixer	8		Pin Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	9		Shifting Yoke
GL191 - Buffalo 20Ltr Planetary Mixer	10	AF470	Cam Gear
GL191 - Buffalo 20Ltr Planetary Mixer	11	AF471	Transmission Plate
GL191 - Buffalo 20Ltr Planetary Mixer	12	AF525	Transmission Plate
GL191 - Buffalo 20Ltr Planetary Mixer	13	AF526	Drive Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	14	AF527	Speed Handle
GL191 - Buffalo 20Ltr Planetary Mixer	15		Hood
GL191 - Buffalo 20Ltr Planetary Mixer	16		Nut
GL191 - Buffalo 20Ltr Planetary Mixer	17		Pressing Plate
GL191 - Buffalo 20Ltr Planetary Mixer	18		Plug Cover
GL191 - Buffalo 20Ltr Planetary Mixer	19		Cog
GL191 - Buffalo 20Ltr Planetary Mixer	20		Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	21		Washer
GL191 - Buffalo 20Ltr Planetary Mixer	22		Nut
GL191 - Buffalo 20Ltr Planetary Mixer	23		Main Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	24		Gear Box
GL191 - Buffalo 20Ltr Planetary Mixer	25		End Cap
GL191 - Buffalo 20Ltr Planetary Mixer	26		Internal Gear
GL191 - Buffalo 20Ltr Planetary Mixer	27		Gear
GL191 - Buffalo 20Ltr Planetary Mixer	28		Operating Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	29		Bearing
GL191 - Buffalo 20Ltr Planetary Mixer	30		Oil Seal
GL191 - Buffalo 20Ltr Planetary Mixer	31		Working Shaft
GL191 - Buffalo 20Ltr Planetary Mixer	32	AF519	Retainer-Pin
GL191 - Buffalo 20Ltr Planetary Mixer	33		Spring
GL191 - Buffalo 20Ltr Planetary Mixer	34		Pressing Plate
GL191 - Buffalo 20Ltr Planetary Mixer	35		Transmission Support
GL191 - Buffalo 20Ltr Planetary Mixer	36		Bearing
GL191 - Buffalo 20Ltr Planetary Mixer	37		Spacer-Lower
GL191 - Buffalo 20Ltr Planetary Mixer	38		Circlips
GL191 - Buffalo 20Ltr Planetary Mixer	39		Ring Gasket
GL191 - Buffalo 20Ltr Planetary Mixer	40		Gear

GL191 - Buffalo 20Ltr Planetary Mixer	41		Bushing
GL191 - Buffalo 20Ltr Planetary Mixer	42		Sleeve
GL191 - Buffalo 20Ltr Planetary Mixer	43		Claw Gear
GL191 - Buffalo 20Ltr Planetary Mixer	44		Washer
GL191 - Buffalo 20Ltr Planetary Mixer	45		Bearing
GL191 - Buffalo 20Ltr Planetary Mixer	46		Bushing
GL191 - Buffalo 20Ltr Planetary Mixer	47		Oil Seal
GL191 - Buffalo 20Ltr Planetary Mixer	48		Locking Clamp
GL191 - Buffalo 20Ltr Planetary Mixer	49		Bowl Support
GL191 - Buffalo 20Ltr Planetary Mixer	50		Case
GL191 - Buffalo 20Ltr Planetary Mixer	51		Nut
GL191 - Buffalo 20Ltr Planetary Mixer	52		Bearing
GL191 - Buffalo 20Ltr Planetary Mixer	53		Gear
GL191 - Buffalo 20Ltr Planetary Mixer	54		Key
GL191 - Buffalo 20Ltr Planetary Mixer	55		Circlips
GL191 - Buffalo 20Ltr Planetary Mixer	56		Gear
GL191 - Buffalo 20Ltr Planetary Mixer	57		Bushing
GL191 - Buffalo 20Ltr Planetary Mixer	58		Gear
GL191 - Buffalo 20Ltr Planetary Mixer	59		Washer
GL191 - Buffalo 20Ltr Planetary Mixer	60		Worm Wheel
GL191 - Buffalo 20Ltr Planetary Mixer	61		Oil Seal
GL191 - Buffalo 20Ltr Planetary Mixer	62	AF479	Green Button
GL191 - Buffalo 20Ltr Planetary Mixer	63	AF528	Red Button
GL191 - Buffalo 20Ltr Planetary Mixer	64		Panel
GL191 - Buffalo 20Ltr Planetary Mixer	65		Motor Housing
GL191 - Buffalo 20Ltr Planetary Mixer	66		Key
GL191 - Buffalo 20Ltr Planetary Mixer	67		Shaft Worm Gear
GL191 - Buffalo 20Ltr Planetary Mixer	68		Gear
GL191 - Buffalo 20Ltr Planetary Mixer	69	AF529	Motor (With Tool)
GL191 - Buffalo 20Ltr Planetary Mixer	70		Rear Casing
GL191 - Buffalo 20Ltr Planetary Mixer	71		Rear Panel
GL191 - Buffalo 20Ltr Planetary Mixer	72		Handle
GL191 - Buffalo 20Ltr Planetary Mixer	73		Crank Lever
GL191 - Buffalo 20Ltr Planetary Mixer	74		Connecting Rod
GL191 - Buffalo 20Ltr Planetary Mixer	75		Pillar
GL191 - Buffalo 20Ltr Planetary Mixer	76		Clamp Plate
GL191 - Buffalo 20Ltr Planetary Mixer	77		Clamp Plate
GL191 - Buffalo 20Ltr Planetary Mixer	78		Spring
GL191 - Buffalo 20Ltr Planetary Mixer	79	AF483	Distance Switch
GL191 - Buffalo 20Ltr Planetary Mixer	80	AF530	Overload Switch

Exploded diagram and spare parts list

GL191

GL191 - Buffalo 20Ltr Planetary Mixer	81		Power Cord
GL191 - Buffalo 20Ltr Planetary Mixer	82	AF531	Gland
GL191 - Buffalo 20Ltr Planetary Mixer	83	AF532	Contact Switch
GL191 - Buffalo 20Ltr Planetary Mixer	84	AF533	Capacitor
GL191 - Buffalo 20Ltr Planetary Mixer	85	AF534	Start Capacitor